



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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SWA6A-2
Job Sheet 173789



Part No: SWA6A-2

Job Qty: 1 ea

Part Name: Electric Swivel 6,000 lb Safe Work Load (2,721 Kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 3/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SWA6A-2 Rev4 IPP Rev A 17.11.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/15/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs		3/16/18	0.00	2.00	Small Fab-6		
120	QC	1 pcs		3/16/18	0.00	0.00	QC5		
125	DC	1 pcs		3/16/18	0.00	0.00	DC		
130	Packaging	1 pcs		3/16/18	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		3/16/18	0.00	0.00	QC21		

Part Op 110 - Assemble as per DWG. Sheet 1 ***All assembly to be done in accordance with SWA swivel manual*** Engrave T/N Descriptions: And / or S/N number as required Using Marktronic engraver as per DWG. Laser engrave dart logo as per DWG.

120 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

125 - Photocopy blue file OM & OOPM-SWA6A Rev2

130 - Bag and tag



Container No: S048743



Part: SWA6A-2

Job No. 173789

Serial No/Batch: S048743

Revision: 4

Inspector:

Exp Date:

Instructions:

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/04/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA6A-800A	Connector Bushing	1 Ea (1 ea)	90-Start up Operation	5044876
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	110-Small Fab	5037083
188-FSCS-1032-5/8	Set Screw	4 Ea (4 ea)	110-Small Fab	5078378
C45-15-13P	Bushing for SWA6A	1 pcs (1 ea)	110-Small Fab	5089400
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	110-Small Fab	5072958
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	110-Small Fab	5066781
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge	6 ft (6 ea)	110-Small Fab	5047767
SWA6A-100 P	Lower End	1 Ea (1 ea)	110-Small Fab	03-21215029404
SWA6A-1100	Upper Bearing	1 Ea (1 ea)	110-Small Fab	5070133
SWA6A-1200	Lower DU Bearing	1 Ea (1 ea)	110-Small Fab	5044605
SWA6A-1300	Lower Thrust Bearing	1 Ea (1 ea)	110-Small Fab	5083527
SWA6A-1400	Circlip Internal	1 Ea (1 ea)	110-Small Fab	5053840
SWA6A-1800	Cover	1 Ea (1 ea)	110-Small Fab	5074528
SWA6A-1900	1/4" Female Spade Connector	4 Ea (4 ea)	110-Small Fab	5073060
SWA6A-200 P	Upper End	1 Ea (1 ea)	110-Small Fab	5029409
SWA6A-300	Bearing Housing	1 Ea (1 ea)	110-Small Fab	5101948
SWA6A-400	Thrust Washer	1 Ea (1 ea)	110-Small Fab	5083628
SWA6A-500 P	Semi Rings	1 Ea (1 ea)	110-Small Fab	5035127 5029414
SWA6A-600P	Collar	1 pcs (1 ea)	110-Small Fab	5024731 5029416
SWA6A-700P	Wire Clamp	2 pcs (2 ea)	110-Small Fab	5038706 5029417
SWA6A-900AP	Rotary Connector - 2 wire	1 pcs (1 ea)	110-Small Fab	5072695
GREASE AEROSHELL NO. 7 (M138724) LOCTITE 242 (M138766) LOCTITE 620 (M138828) LOCTITE 648 (M138933)				
SILICONE GE (M138942)				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	SWA6A-800A	1	17	0
110-Small Fab	188-FPSS-1032-5/8	1	359	0
	188-FSCS-1032-5/8	4	149	0
	C45-15-13P	1	2	0
	EL-PLUG-F	1	32	0
	EL-PLUG-M	1	105	0
	EL314-SJTOW	6	318	0
	SWA6A-100	1	1	0
	SWA6A-1100	1	7	0
	SWA6A-1200	1	17	0
	SWA6A-1300	1	22	0
	SWA6A-1400	1	18	0
	SWA6A-1800	1	15	0
	SWA6A-1900	4	624	0
	SWA6A-200	1	1	0
	SWA6A-300	1	15	0
	SWA6A-400	1	7	0
	SWA6A-500	1	1	0
	SWA6A-600P	1	14	0
	SWA6A-700P	2	1	0
	SWA6A-900AP	1	0	0

Part Specifications

Specifications could not be found.

Plex 9/4/18 2:05 PM dart.menard.jean-luc

Work Order

173789

Customer

Number of Wires

2

Date

2018 / 09 / 09

Serial Number

S048743

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	6,000	Check for Conductivity against all wires.	- PASS
1	6,000	Check all wires for grounding against swivel body.	- PASS
1	3,000	Check for Conductivity against all wires.	- PASS
1	3,000	Check all wires for grounding against swivel body.	- PASS
1	1,500	Check for Conductivity against all wires.	- PASS
1	1,500	Check all wires for grounding against swivel body.	- PASS
1	0	Check for Conductivity against all wires.	- PASS
1	0	Check all wires for grounding against swivel body.	- PASS

Test Conducted By:

ALAIN PATRY

Technician

Signature:

Sylvie Bachelier
QC 5 Small FAB / QA**Submit**